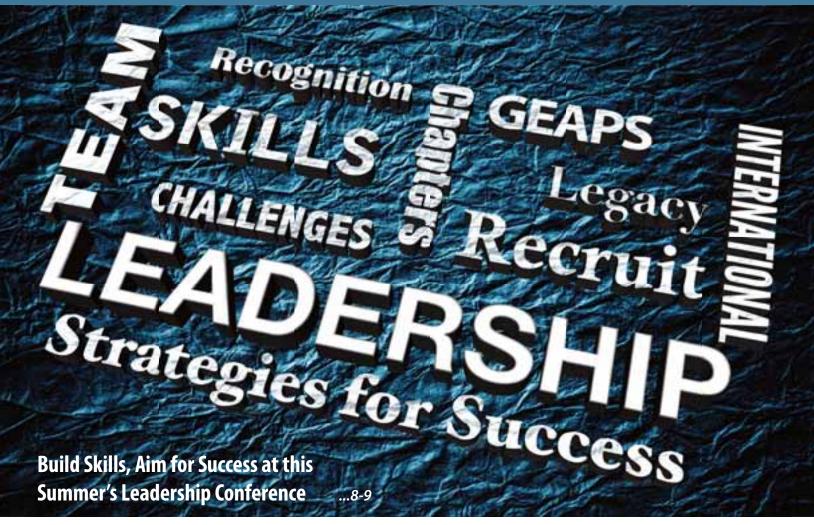
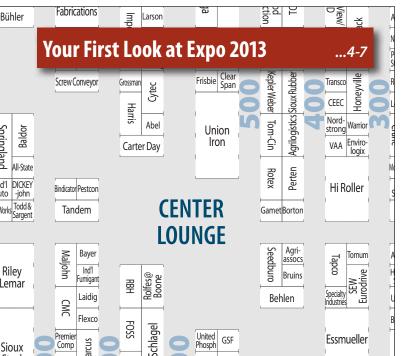


The Knowledge Resource for the World of Grain Handlng Industry Operations

www.geaps.com







MEMBERSHIP

Renew Your GEAPS Membership by June 30

Most GEAPS memberships expire at the end of this month, and the GEAPS office distributed renewal notices at the end of last month as a reminder. To continue your membership without interruption, return your form to the GEAPS office, along with your payment, by June 30, 2012.

The GEAPS Membership Committee is also asking all members to update their information in the Online Membership Database at www.geaps.com, even if you do not plan on renewing this year (although we certainly hope you stay with us!).

We hear year after year from members like you that in the grain operations industry, there's no resource quite like GEAPS for education, professional development and networking. Your \$290 yearly dues amount to less than \$.80 per day—and that spare change can add up in big ways for your career. GEAPS members-only benefits include:

- Exclusive discounts on GEAPS' premier continuing education and professional development opportunities: the GEAPS/K-State distance education program, GEAPS Exchange sessions, and more
- Unparalleled support for facility safety, and original safety education materials
- Real-world leadership training and job-building skills
- Networking opportunities with industry peers around the globe
- Online forums that allow you and your colleagues to share expertise about on-thejob challenges
- Immediate access to our archive of reliable technical information
- Lifetime friendships
- A lot of fun

In last month's membership mailing, we even included an offer that could cut your renewal costs to nothing. For every new member that you sponsor, we slice dollars off your fee. If you sponsor four new members by June 30—and send in their applications when you renew by mail—you're home free.

In addition to renewing by mail by sending in your invoice before June 30, you can now renew online. Just go to the "Join/Renew" button on our website's home page (www.geaps.com) for instructions. It takes about one minute flat.

Renew today to continue reaping the benefits tomorrow!

Renew and Recruit

Sign up new members with your renewal and receive...

Dollars off your renewal fee!

plus

Climb the ladder in the annual member recruitment contest and improve your chances to win some great prizes!









Grain Elevator and Processing Society http://www.geaps.com

4248 Park Glen Rd Minneapolis MN 55416 USA Phone (00-1) 952-928-4640; Fax (00-1) 952-929-1318 Email info@geaps.com







GEAPS' vision is to be "the knowledge resource" by providing key information in these "core competencies:"

- Grain Quality Management
- Grain-Handling Equipment Management
- Handling Systems & Operations Technology Management
- · Facility Operations Management
- Agribusiness Environment & Management Practice
- Human Resources Management
- Property & Casualty Risk Management

By providing information relevant to these seven skill sets or knowledge categories, GEAPS aims to meet the needs of grain industry professionals and to help them successfully perform their jobs.

In-Grain

Volume 32, No. 6 June 2012

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Even though the Exchange is about eight months away, GEAPS is busy preparing for what's shaping up to be another huge conference.

This issue is the first chance to see all the exhibitors on the sold-out, biggest-ever floor plan of Expo 2013. (See pages 4-7.) One glance at the expo hall, packed with exhibitors featuring the latest and greatest the industry has to offer, will convince you that Louisville is the place to be next February.

But the Exchange isn't just about the expo hall. Attendees come for the valuable educational program to learn about the issues important to agribusiness professionals in today's industry. The Educational Programming Committee (EPC) continues its work year-round to plan the best program for Exchange attendees. At a meeting at GEAPS headquarters in Minneapolis, Minn., on June 6, the EPC considered several issues, including:

- Welcoming new Educational Programming Committee members
 - Barb Grove, Farmway Cooperative
 - Tarry Ham, Consolidated Grain & Barge
 - Lance Lamars, Cargill
 - Cheryl Lansink, Comco
- Review of Exchange 2012 educational session evaluation results
- Consider Exchange 2013 schedule
- Review educational session topic suggestions for Exchange 2013
- The topic for Exchange 2013 Opening Workshop
- Discussion of how to extend benefits of Exchange education sessions to those who are not able to attend
- The Grain Operations Certificate Standards and how this may affect the Exchange education program



EXCHANGE

EXPO 2013 — Exhibiting Companies

Here are all 294 companies signed up to exhibit at Exchange 2013. Clearly, the success of this year's conference in Minneapolis has already led to great anticipation for Louisville. Exhibitors reserved their booth locations during booth sales at Exchange 2012 and sold out the floor plan before the conference was over. Never before has next year's exhibit hall sold out during Exchange onsite booth sales. Expo 2013 has already broken records, and the show doesn't start for eight months! The 294 companies below beats the number of exhibiting companies for Minneapolis, 276.

105 Association 4B Components Ltd Abel Mfg Co Inc

Accu-Steel Cover Buildings

Action Pest Control

Adams Building Contractors Inc

AGRA Industries Inc. AGRI-associates Inc AgriDry LLC Agrilogistics Inc

AgVision Agribusiness Software

AIRLANCO AIRMATIC Inc. **Alberici Constructors**

Alimak Hek Inc

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Applied Power Products

Argonics

The Arnold Company ArrowCorp Inc

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Bailey-Parks Urethane Inc Baldor/DODGE/Reliance Balfour Beatty Rail Inc Banner Engineering

BarnesCo Inc

Batterton Waterproofing/C TEC AG

Bayer CropScience Behlen Mfg Co **Best Sorting**

Bindicator/Kistler Morse

BinMaster

BM&M Screening Solutions

Borton LC

Boss Industries (Deakin Electric)

Bratney Companies Brock Grain Systems Bruins Instruments

BS&B Pressure Safety Management LLC

Bühler Inc

Bulk Ag Innovations Bunting Magnetics Co Buresh Building Systems Inc

Calbrandt Inc Caldwell

Calumet Penreco LLC

CAMCORP Inc

Cardinal Professional Products

Carter Day/Jacobson

CEEC Inc

Central Life Sciences

Central States Enterprises LLC

Charm Sciences Inc. Chief Agri Industrial Div Christianson Systems Inc CL Smith Industrial Co Clear Creek & Associates Inc ClearSpan Fabric Structures CMC Industrial Electronics

Comco

CompuWeigh Corp Control Chief Corporation

Control Stuff Inc. Cornbelt/Macon

CorrPak Bulk Packaging Systems

CPM Beta Raven

Crippen Northland Superior Supply

Crown Iron Works

CST Storage (Columbian - Weaver

Reclaimers) C-TEC AG

Cultura Technologies Inc Custom Agri Systems Inc.

Custom Concrete Specialists

(CCS Group LLC) Custom Service Crane Inc. Cytec Industries Inc dbc SMARTsoftware

Degesch America Inc. Delux Mfg Co DICKEY-john Corp Dickson Chemical Co Inc. Diesel Locomotive Co Dome Technology

Donaldson Torit

Douglas Products & Packaging

Draeger Safety Inc

Drake Inc

EBM Construction Edward J Heck & Sons Co Electro-Sensors Inc

Elevator Services & Storage Inc **Emerson Power Transmission**

EnviroLogix Inc **Essmueller Company** Faithful+Gould

Fall Protection Systems Corp Feed & Grain Magazine

Fenwal Protection Systems Inc

Fike Flexco

Food Protection Alliance FOSS North America Inc. Frisbie Construction Co Inc **Fumigation Service & Supply Gamet Manufacturing**

Gates Corporation General Rubber & Plastics Graber Construction Inc. Grain Belt Supply Co GrainWatch LLC

Greystone Construction Co Grossman & Associates Inc

GSF Inc **GSI Group LLC GVS Ltd** Halverson Co Hanson Silo Co Harris Companies Hetronic USA Hi Roller Conveyors Hoffmann Inc

Hogenson Construction Co Honevville Metal Inc.

Hotstart

Hulcher Services Inc Hutchinson/Mayrath Imperial Systems Inc

Industrial Automation Engineering Inc The Industrial Fumigant Company LLC

Industrial Magnetics Inc Integra Plastics Inc **Interstates Companies** Intersystems

J&D Construction Inc.

J&M Industries Johnson System Inc Kahler Automation Corp

Kasa Controls KC Supply Co Inc The Kelly Group Kepler Weber Group Kice Industries Inc Kings Valley Industries Inc

Krech Ojard & Associates



Learn More about Expo 2013 Exhibitors Online

All Expo 2013 exhibiting companies have a listing on the GEAPS Online Buyers' Guide. Listings contain contact information, like address, phone, email and website links, as well as product/service descriptions or lists of keywords. Go to the Exchange Expo page (http://www.geaps.com/exchange/expo.cfm) for an alphabetical list of 2013 exhibitors with a link to each companies online listing. Or use the Search box on the top right of any page on the site to find exhibitors by company or product/service keyword.

Laidig Systems Inc Laird Technologies The Lakeland Companies Lambton Conveyor Ltd Larson Engineering Legacy Building Solutions

Liftco LLC

LMM (Law-Marot-Milpro)

LUDECA Inc

M&M Specialty Services LLC

Mac Process
Mack Robotics
Magik Klooper S

Magik Kleener Sales Inc Magnetic Products Inc

Maljohn Co Ltd

Mapcon Technologies Inc Marcus Construction Martin Engineering

Masaba Mining Equipment

Mathews Co

Maxi-Lift/Dura-Buket
McCormick Construction Co

McPherson Concrete Storage Systems Inc.

Mechanical & Ceramic Solutions

MEGA Dryers

Meridian Manufacturing Group Meyer Roofing & Sheet Metal Inc MFS/York/Stormor/Brownie Systems

Micada

Midwest Paint Service Inc Moeller Engineering LLC Mole Master Services Corp Monitor Technologies LLC NAB Automation Inc

National Railway Equipment Co Nationwide Agribusiness Insurance Co

Neogen Corp

New Century Ag Recruiters

NEXTTEO LLC

Nordstrong Equipment Ltd

Norstar Industries

Northern Resource Consulting Inc NPK Construction Equipment Inc

Nu-Hv Inc

Ocean Optics/Tecnocientifica SA

OPI-integris Orkin Canada

Pepper Maintenance Systems

Perten Instruments Pestcon Systems Inc Pit Express PMI LLC

Pneumat Systems Inc Premier Components Inc Premier Fabrication Inc Probe A Load Inc

Process and Storage Solutions QED Dryer Sales Mfg Inc

Q-Sage Inc

R&R Contracting Inc

RailWorks

Rapat Corporation RBH Mill & Elevator

RCI - Safety Rebsco Inc Rembe Inc

Rentokil North America Pest Control

Rexnord Industries

Rich Connell AGRI-SEARCH Inc

Rig-A-Lite AZZ/RAL
Rigid Lifelines
Riley Equipment Inc
River Consulting LLC
RL Painting & Mfg Inc
RN Fabrications Inc
Rolfes @ Boone
Romer Labs Inc
Rotex Global LLC

Rotork

Safe-Grain/Maxi-Tronic Inc SCAFCO Grain Systems

Schlagel Inc

Schumacher Elevator Co Screw Conveyor Corp Seedburo Equipment Co Select Equipment Co Inc

SEW-Eurodrive

Shore Measuring Systems

Shuttlewagon Inc
Sidney Mfg Co
Siemens Industry Inc
Sioux Rubber & Urethane

Sioux Steel Co

SKANDIA-ELEVATOR AB

Slatercom - WCD

SM Associates Construction LLC

SMI & Hydraulics Inc SMICO Mfg Co Inc Southern Systems Inc Specialty Industries Inc Springland Mfg

Stewart & Stevenson - Rail King Structural Restoration Inc Sudenga Industries Inc Sukup Manufacturing Co Superior Manufacturing LLC

Sweet Mfg Co

Tandem Products Inc/Rhino Hyde® Div

Tank Connection Tapco Inc TE Ibberson Co Temputech Inc

Thern Inc

TMSA - Tecnologia Em Movimentação SA

Todd & Sargent Inc
Tom-Cin Metals Inc

TOPS Inc
Tornum AB
Toshiba Intl Corp
Trackmobile LLC
Tramco Inc
Transco Industries
Triple/S Dynamics Inc
Tritech Fall Protection

TSGC Inc (dba Tri-States Grain Conditioning

Inc)

Union Iron Works

United Phosphorus Inc (UPI)

Univar USA Inc

US Grain Storage Systems Inc

VAAIIC

Valley View / K&D Agri-Systems

VEGA Americas Inc Vertical Software

VICAM, A Waters Business Video Surveillance Solutions Vigen Construction Inc

Vortex Valves North America, a div of

Salina Vortex Corp Warrior Mfg LLC Wear-Concepts Inc The Weitz Company West Side Salvage Inc

We<mark>steel</mark> Westrup Inc

WL Port-Land Systems Inc

Woofter Construction & Irrigation Inc.

Younglove Construction LLC

(as of 6/8/2012)



EXCHANGE

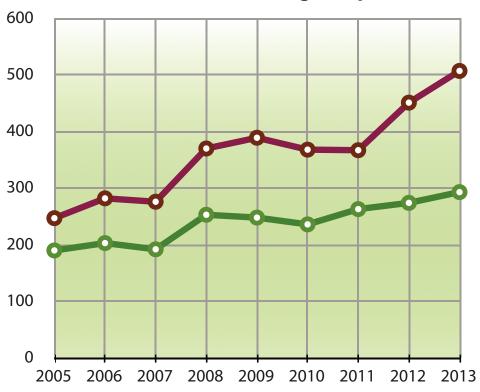
Expo 2013 Sells Out at Exchange 2012!

There will be more booths in Louisville than the Exchange has ever had—508 to be exact. When all was said and done, 508 booth spaces were sold to 294 companies.

GEAPS has enjoyed a string of sold-out expo halls, and the trend is more exhibitors and more booths, as illustrated in the chart below. While the trend lines show the numbers going up, what they don't show is demand. While both 2010 and 2011 total booth counts were less than 2009, both of those shows sold-out and had waiting lists of potential exhibitors interested in getting in the hall. Were it not for the limited convention center capacities, the number of exhibitors could have been higher.

GEAPS reserves space for future Exchange locations years in advance, and leadership is working to accommodate the growing demand for booth space to the benefit of both Exchange attendees and exhibitors.

Total Booths/Exhibiting Companies



NEW RECORDS!!

Most Exhibitors – 294

Previous – 276 (Minneapolis, 2012)

Most Booths – 508

Previous – 453 (Minneapolis, 2012)

Total Booths

EXPO ED POD Douglas

Superior

EBM

Westrup

Nationwide

Premier

Fab Southern

Skandia

M&M

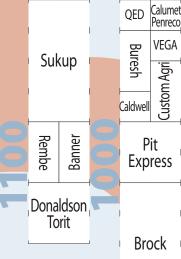
Younglove

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NPK

LOUNGE

General Rubber				
Halverson	·			
J&M		G		
Wear Concepts				
Graber	'			
Rentokil		Hanso	West Side	
CPM Beta Raven		son	Rotork	
Bulk Ag		Nor	rstar	
Micada		INOI		
R&R		Johr	oson	
Vertical		JOH		
				1



LOUNGE

Drake

BarnesCo

Dome

Grain Watch

Kahler

J&D

Tritech

EXPO ED POD BS&B puper p

(as of 6/8/2012)

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Exhibiting Companies

Shuttlewagon	Allatoona Magnetic Diesel Probe 4B	EXP ED PO	0 0D	Slatercom Balfour Beatty Trackmobile	Westeel	ASM Ocean Optics Rail King	EXPO ED POD
Pneumat Sapes Kings Valley Bühler	Toshibal Argonics RN Fabrications Airlanco	Chief Chief Larson AgVision RL Painting	Sudenga Sioux Steel	Delux VICAM Orkin Hogenson Food Mathews Clear Creek Fike CorrPak	Central Control States Chief Draeger Rig-A-Lite Valley View/ Custom Feed & Grain	Crippen Northland C-TEC Allied SM Locke Assocs Rigid Alimak NEXTEQ Krech Ojard Process Storage	LOUNGE Calbrandt LUDECA Woofter Elev Svcs & Storage Kelly
Springland All-State Ind'I DICKEY Auto -john RailWorks Sargent	Screw Conveyor Bindicator Pestcon Tandem	Grossman Harris Abel Carter Day	Frisbie Clear Span Union Iron	Kepler Weber Tom-Cin Rotex Gamet Borton	Transco CEEC Nord- strong Warrior VAA Enviro- logix Hi Roller	Storage Rebsco Legacy McComid Meridian Meridian McComid CT Smith Cultura	Elev Svcs & Storage Masaba Video Pest Christ-iansen Alberici Resource Select Equip Fumigation Temputech Vigen Romer GVS Kelly Action Pest Northem Resource Mapcon Mapcon
Riley	Maljohn Bayer Ind'I Fumigant Laidig Flexco	Has Rolfes@ Boone Boone	NGE	Agri- assocs Bruins Behlen	Tapco All Specialty Industries	Andco Heck & Sons Control Structural Stuff Restoration	dbc pour Rich Connell Vortex Ind'l Magnetics Mech & Ceramic Q-Sage
Sioux Steel SMI DCL Comco Moeller WL Midwest Port-Land Paint	Premier Comp Tank Combelt/Macon Sweet Laird	FOSS Kice Integra Dickson Hotstart Fall Protection	United Phosph GSF McPherson Hulcher ACCUSTREE CompuWeigh	Monitor Nat'l Railway AGRA Sidney	Essmueller	River Parks River	Arrow Adams Cardinal Siemens Hutch/ Mayrath AgriCDry Adams Adams Adams Adams Adams Adams AgriCDry AgriCDry AgriCDry
Magik Kleener D2 ASI	Tramco Weitz Applied Power	WWT Electro-Sensors	Bratney Liftco Charm Safe-Grain/ Maxi-Tronic	CST Degesch New Century Fenwal Hoffmann Bunting	Intersystems	ENTRANCE	MFS/ York Rapat Pepper Grain Shore Belt

LEADERSHIP CONFERENCE

Conference At-A-Glance

Tuesday, July 17
Membership Committee Meeting
10 a.m.–noon

The Challenges of Leadership

1-5 p.m.

Bowling, Billiards, Networking (optional) 6 p.m.

Wednesday, July 18
Creating Successful Volunteers
8 a.m.-noon

The Best Year GEAPS (and Your Chapter) Ever Had 1 p.m.-3:30 p.m.

Thursday, July 19 International Board of Directors Meeting 7 a.m.-4 p.m.

Registration: *Free*Register online at www.geaps.com.

Location: Ramada Mall of America 2300 East American Blvd Bloomington, MN 55425

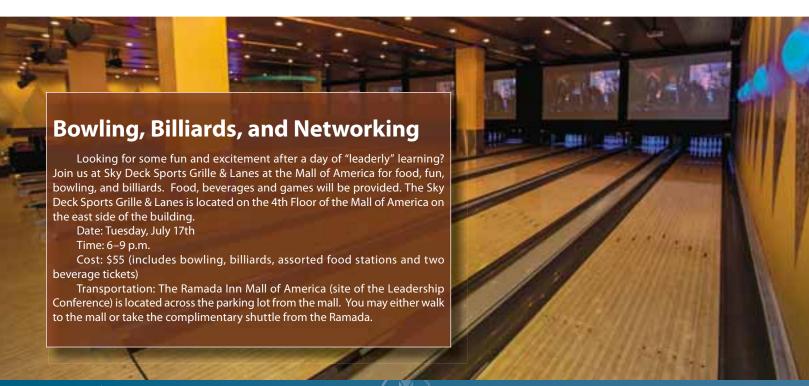
Reservations: (952) 854-3411 or (800) 272-6232 (group code "CGEPS") or online www.ramadamoa.com (enter code "GEAPS2012")

Rate: \$95.00 Single/Double plus taxes (rate includes wireless Internet in rooms)

2012 GEAPS LEADERSHIP CONFERENCE

MINNEAPOLIS, MINNESOTA JULY 17-19





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Gain Leadership Skills for Career, Life, GEAPS

At the 2012 Leadership Conference, July 17-19, GEAPS will help members develop skills that make them better leaders, and more successful in their professional, community and personal lives. This is your opportunity to be all you can be and achieve your full potential.

The conference will help give you the abilities and the confidence to lead in a volunteer environment—skills that employers can really recognize. A recent *Wall Street Journal* article stated that "Three to five years of volunteer work can provide management experience most corporations couldn't provide over 20 years, if it came at all." In other words, learning to lead successfully in a volunteer environment can quickly give you skills you can use in your career. You will work with other GEAPS leaders and members to share solutions to challenges not only within the organization, but also on the job. You will also develop the skills needed to implement those solutions in the most effective manner.

Who Will Lead the Leaders?

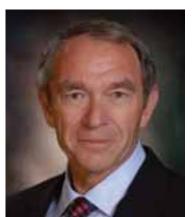
Recognized worldwide as one of the leaders in volunteer leadership and membership development, Mark Levin, CAE, CSP, will facilitate two content-filled days of leadership training. Mark's book, *The Gift of Leadership* (one of four books he has written for association leaders) has been used by organizations worldwide to help volunteer leaders be more effective in their roles.

Session I – The Challenges of Leadership (July 17 p.m.)

In this opening session you will identify the biggest leadership challenges facing chapter and International leaders, and will determine what information and skills you need to meet these challenges. Then you will participate in a multifaceted training and discussion program designed to help you master the most critical leadership skills, such as team building, adaptability, effective communications, problem solving and decision-making.

Session II – Creating Successful Volunteers (July 18 a.m.)

Leadership is about more than just developing your own skills and capabilities—it's also about developing a leadership team that can continue to help the organization grow and prosper. During this session you will discuss a step-by-step approach to building a leadership team. The discussion will include: identifying the "right" people; the best ways to recruit new leaders; leadership orientation and training; getting everyone going in the same direction; giving appropriate recognitions; and leaving a legacy of leadership.



Mark Levine

Session III – The Best Year GEAPS (and Your Chapter) Ever Had (July 18 p.m.)

No organization can be successful by just collecting ideas and suggestions. There has to be a well-designed, easy-to-implement, who-is-going-to-do-all-this-work plan of action to serve as the basis for the next program year (and beyond). In this final session you will design a path to success that is customized to the needs of your respective chapters or GEAPS leadership positions. The result: a take-away tool that actually gets used, not just reviewed.

Professional Development at No Charge!

Employers might expect to invest big money for their employees to receive quality leadership training that GEAPS provides for free. There is no cost to attend the Leadership Conference. GEAPS is serious about building strategies for success, but there will be some fun involved, too. You are invited to join other GEAPers at the Sky Deck Sports Grille & Lanes at the Mall of America on Tuesday evening for food, fun, bowling and billiards. A nominal fee is charged for this optional event.

Who Should Attend

Everyone! You don't have to be a GEAPS leader to attend. You don't even have to consider yourself a leader to attend.

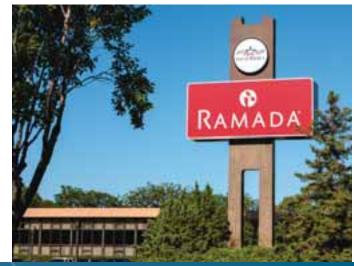
Maybe you manage people in your day-job. Maybe you serve on a church board. Maybe you volunteer at your child's school. Maybe you help out in your community in other ways. It all counts! You ARE a leader and this professional development opportunity allows you to increase the value you bring to these organizations and GEAPS. If you want to be part of a dynamic effort to grow GEAPS' pool of future leaders or add value to your company or community, you are the ideal candidate to attend.

Know someone who would like to attend but is not a GEAPS member? That's OK! Prospective members are welcome, too...and did we mention this training is free? (All attendees must register online.)

Ideal Location

The conference is being held at the Ramada Mall of America, which is only two miles from the Minneapolis/St. Paul International Airport and across the street from Mall of America. See page 8 for hotel information.

GEAPS is committed to creating successful leaders, in the association and in the industry. At this July's Leadership Conference, that's just what we'll be doing. We look forward to seeing you there.



www.geaps.com GEAPS In-Grain | June 2012 – 9

The New Edition of the DirectaSource is Here

The new edition of the *DirectaSource*—your GEAPS membership directory, yearbook and buyers' guide—should have arrived in your mailbox. The new edition is our biggest *DirectaSource* ever—over 400 pages and almost 40 pages more than the previous edition. (Don't drop it on your foot.)

Past the fabulous cover photo (courtesy of EGT, LLC—see below), here's a snaphot of what you'll find inside.

ABOUT GEAPS

History, bylaws, information about member services, past Exchange locations, etc.

LEADERSHIP

This edition serves as a yearbook to recognize 2011-2012 leadership: International, Associates and chapters.

YEARBOOK

A look back to 2011: Elections, the Exchange in Portland, award winners, the Leadership Conference and other highlights from 2011 *In-Grains*.

MEMBERSHIP

The directory is a snapshot of current GEAPS membership, listing members as of April 19, 2012, alphabetically, by chapter and by company.

ALLIED ASSOCIATIONS

Listings of other industry-related associations.

DISTANCE EDUCATION COURSES

Descriptions of all the courses currently offered by GEAPS and KSU.

DISPLAY ADS AND BUYERS GUIDE LISTINGS

A comprehensive buyers' guide, indexed by product/service categories, as well as an alphabetical index of display advertisers. See all the 2012-2013 advertisers on the following pages.

DOWNLOAD A DIGITAL COPY

Go to this issue's index in the *In-Grain* section of the GEAPS website to download a complete digital copy (PDF-44MB) of the new edition. Keep it on your PC, tablet or smartphone for convenient access.



ADVERTISERS



2012-2013 DirectaSource Advertisers

Show your support for these companies who support GEAPS!

This publication would not be possible without the generous support of *DirectaSource* advertisers. The following pages recognize those companies who can be found on the specified directory pages, or you can visit their websites for more information.

TEAM Players

These companies take advantage of all the exposure their partnerships with GEAPS can offer them by both advertising in the *DirectaSource* and exhibiting at Exchange 2012. By purchasing both a display ad in our directory and buyers' guide, and booth space at the Exchange, they provide GEAPS with valuable support. Thank you, TEAM Players! ...pages 12-18

Display Ad Advertisers

These companies appear on full-or halfpage ads that appear throughout the *DirectaSource*. They also have listings in the "yellow pages" of the Buyers' Guide and are indexed in a special "Display Advertisers" section in the back of the book.

...page 19

Buyers' Guide Advertisers

These companies have listings in the Buyers' Guide "yellow pages," indexed by category/products and services.

...page 19



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www.go4b.com page 68



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www.adamsbc.com page 135



AGRI-associates Inc

www.agriassociates.com page 177



AgriDry LLC

www.agridryllc.com page 45



AgVision Agribusiness Software

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AIRMATIC Inc

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Andco Actuators

www.ge.com/energy page 328



The Arnold Company

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www.baileyparks.com page 302



Baldwin Supply Co

www.baldwinsupply.com page 27



Banner Engineering

www.bannerengineering.com/wireless page 3



BinMaster

www.binmaster.com page 23



Borton LC

www.borton.biz page 291



Bratney Companies

www.bratney.com page 267



year plant. With that in most our LAGA chearing machine offers high operatorial establishy and sent membersons. With the LAGA you can

gram change the and make your operation aren my

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www.brockgrain.com page 90



Calumet Penreco LLC

www.calumetspecialty.com page 39



Central Life Sciences

www.diacon2.com page 107

Bühler Inc

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CMC Industrial Electronics Ltd

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Comco

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Control Stuff Inc

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C-TEC

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Custom Agri Systems Inc

www.casindustries.com page 261



Custom Concrete Specialists

www.ccsgrouponline.com page 139



Drake Inc

www.drakeinc.net page 181



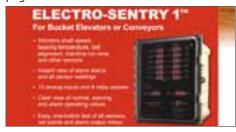
EBM Mill & Elevator/RBH Mill & Elevator

www.ebmmill.com page 47



Electro-Sensors Inc

www.electro-sensors.com page 35



Feed & Grain Magazine

www.feedandgrain.com page 305



Fike

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Gates Corporation

www.gates.com/ptsavings page 141



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www.gfmt.co.uk page 319



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GSI Group LLC

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Harris Companies

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Experienced manufacturers and service providers of safe, high quality vertical transportation.

Specializing in the manufacturing and sales of:

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- Elevator towers
- Elevator towers
- Services offered:
- Safety surveys—monthly, quarterly, semi-annual, annual and/or five-year testing
- ◆Maintenance, service, repairs and/or troubleshooting

Hi Roller Conveyors

www.hiroller.com page 253



Hoffmann Inc

www.hoffmanninc.com page 115



Honeyville Metal Inc

www.honeyvillemetal.com page 169



ICS Inc (dba Industrial Contract Services Inc)

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The Industrial Fumigant Company LLC

www.indfumco.com inside back cover



International Milling Directory

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Intersystems

www.intersystems.net page 195



Kasa Controls

www.kasacontrols.com page 231



The Lakeland Companies

www.lakelandgrain.com page 9



Laird Technologies

www.cattron.com page 275



Lambton Conveyor Ltd

www.lambtonconveyor.com page 165



Larson Engineering

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- Material Handling
- Civil-Site Design

LMM (Law-Marot-Milpro)

www.lmm.info page 13



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www.macprocessinc.com page 5



Maxi-Lift/Dura-Buket

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McCormick Construction Co

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McPherson Concrete Storage Systems Inc

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MEGA Dryers

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Midwest Paint Service Inc

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Mole Master Services Corp

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Monitor Technologies LLC

www.monitortech.com page 301



NAB Automation Inc

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Nationwide Agribusiness Insurance Co

www.nationwideagribusiness.com page 307



NEXTTEQ LLC

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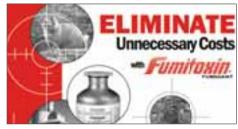
OPI-integris

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Pit Express

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RBH Mill & Elevator

www.rbhme.com page 47



RBH Mill & Elevator - Wichita

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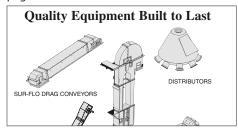
Rebsco Inc

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www.rileyequipment.com page 203



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SCAFCO Grain Systems

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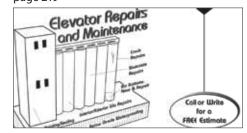
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www.sukup.com page 264



Tandem Products Inc/Rhino Hyde® Div

www.tandemproducts.com page 81



Tapco Inc

www.tapcoinc.com page 124





TE Ibberson Co

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www.tornum.se page 15



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www.vigenconstruction.com page 215



World Grain

www.world-grain.com page 321



TMSA - Tecnologia em Movimentacao SA

www.tmsa.ind.br page 117



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Trackmobile LLC

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www.trackmobile.com

US Grain Storage Systems Inc

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Seriously. Right now there is nothing physically preventing entry into your bin by employees or others while the equipment is running. Our patent-pending gate will give you the knowledge that you are doing your best to prevent engulfment and keep your sites as safe as possible.

Vortex Valves North America, a div of Salina Vortex Corp

www.vortexvalves.com, page 257



TSGC Inc (dba Tri-States Grain Conditioning Inc)

www.tsgcinc.com page 405



VAA LLC

www.vaaeng.com page 197



Westeel

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Younglove Construction LLC

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www.jandsscale.com page 227



Nelson Electric Inc

www.nelsonelectricinc.com page 159



Newmac Ltd

www.newmac.org.uk page 403

- Newmac are a UK based engineering safety practice.
 We can support your business with compliant products and documentation to meet European safety standards.
- We have specialist knowledge and experience of grain handling

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www.schustengineering.com page 271



Southern Systems Inc

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Rich Connell AGRI-SEARCH Inc	www.agri-search.com	348

All GEAPS Distance Education Courses Currently Available On-Demand

The GEAPS/Kansas State University distance education program will soon be taking a summer break, but companies interested in individual courses can still participate—pretty much whenever they want. All they need to do is provide GEAPS with two week's notice and sign up 10 or more participants. The distance education curriculum includes 15 courses, all designed specifically for people in grain operations and related professions.

Currently, two courses are under way —"Grain Entrapment" and "Aeration System Design." When they end in June, the distance education calendar of scheduled courses shuts down until September. The schedule resumes with "Material Handling I" and "Introduction to Grain Operations." The last two courses for 2012 begin Nov. 5. They are "Hiring and Retaining Good Employees" and "FGIS Grain Inspection Orientation," a repeat course that focuses on U.S. grain inspection and marketing system. If you are interested in a course on demand for your employees, contact Chuck House, GEAPS manager of professional development, at chuck@geaps.com or (952) 928-4686.



Congratulations, Graduates!

Please join us in recognizing the following individuals for completing a distance education course from GEAPS and Kansas State University. Each student listed below has successfully completed course requirements and earned one continuing education credit, plus a certificate of recognition, from K-State.

GEAPS 525 – Management of Insect Pests in Stored Grain

Beth Cagle, Louis Dreyfus Commodities Joel Castillo, Louis Dreyfus Commodities Santiago Cervantes, Louis Dreyfus Commodities Wilkes East, Louis Dreyfus Commodities Blaine Hall, Intermountain Farmers Assoc Chris Jones, Louis Dreyfus Commodities Curtis Livingston, Louis Dreyfus Commodities Lucas Mcdonald, Purdue University Mark Myers, Brock Grain Systems Daniel Myers, Kokomo Grain Co Inc Rebecca Osborne, Purdue University Leonardo Pozzobon, Corporacion Ensyla CA Steve Riesgraf, Riverland Ag Corp **Robert Seger, Louis Dreyfus Commodities** Carl Tundo, Lesiolo Grain Handlers Ltd Ryan Warner, Deseret Grain Storage Anthony Wartenbe, Andale Farmers Cooperative

Demetris Yiasoumis, Cyprus Grain Commission

GEAPS 540 – Safety Management of Grain and Processing Facilities

Roy Baker, Louis Dreyfus Commodities
Dale Card, JD Heiskell & Co
Joshua Cunningham, Louis Dreyfus Commodities
Wilkes East, Louis Dreyfus Commodities
John Farrar, Purdue University
Evan Guckien, Purdue University
Lee Harris, Louis Dreyfus Commodities
Dale Jacobson, Rahr Malting Co
Dave Kommes, Ritzville Warehouse Co
Dick McClure, Heartland Cooperative
Lucas Mcdonald, Purdue University
Harvey Meyer, Louis Dreyfus Commodities
Rebecca Osborne, Purdue University
Cody Uhrig, Crossroads Cooperative
Brandon Wheeler, Louis Dreyfus Commodities

GEAPS 530 — Quality Management Systems for Bulk Materials Handling Operations

Melanie Aanonson, NEW Cooperative Inc Bernadette Abadía, INTA Catherine Bouchard, Cargill Inc Brian Larson, JD Heiskell & Co Rebecca Osborne, Purdue University Leonardo Pozzobon, Corporacion Ensyla CA Nathan Riggs, The Scoular Co Chad Rosebrook, Blanchard Valley Farmers Cooperative Jim Spector, Farmway Cooperative Inc

GEAPS 542 – Electrical Safety for Grain and Processing Facilities

Nicholas Boyce, Purdue University
Adam Dykstra, CHS Inc
David Edwards, Farmway Cooperative Inc
Barbara Grove, Farmway Cooperative Inc
Tim Koch, Riverland Ag Corp
Jason Kuehn, CHS Inc
Chuck Kunisch, Michigan Agricultural Commodities
Leo Muhlenkamp, Purdue University
Steve Myers, Bunge Milling
Rebecca Osborne, Purdue University
Leonardo Pozzobon, Corporacion Ensyla CA
Gary Rains, The Scoular Co
Heath Roker, Kasa Controls
Keith Simonson, Riverland Ag Corp

MEMBERSHIP

Join Us on the Social Media Bandwagon!



After nearly a year in existence, GEAPS' group on LinkedIn, the social networking site for professionals, has surpassed 500 members. It is the most active of GEAPS' social media sites, but GEAPS' Facebook page, which has a new, more exciting look, and Twitter site are adding members weekly if not daily. GEAPS' social media efforts are focused on promotions and outreach to members who are active on social media.

When you join us online you will be able to network with other GEAPS members, receive live updates on upcoming events, distance education courses and Exchange, and provide suggestions for future programming.

We invite you to engage with us and your fellow members on LinkedIn (www.linkedin. com), Facebook (www.facebook.com) and Twitter (www.twitter.com/geapsinfo).

On LinkedIn, join the GEAPS group. This is the place to go to ask questions of fellow members, and provide tips and techniques. Lots of engaging discussions happening right now!

On Facebook, "Like" the GEAPS page. This will ensure that GEAPS updates make it into your News Feed. Be on the lookout for exclusive tidbits, interesting news, upcoming events and much more!

On Twitter, follow "@GEAPSinfo" and you'll receive all of our tweets. This way, you can stay up to date on the most recent information and ask any questions that you may have in a casual environment.

New Members

Welcome these new members who joined GEAPS recently. Italics note new Student members.

Canadian Prairies

Charles Gould
recruited by Kevin Mason
Allan Grettum
recruited by Jim McKerchar
Randy Page
lan Shumilak
recruited by Jim McKerchar

Cornbelt

Ashley Bishop Anthony Pezold <u>recruited by Bob Rasmus</u>

Golden Triangle

John George recruited by James McCarthy Kendrick Newsome

Great Rive

Andrew Vislisel
recruited by Bonnie Bland
Okee Walker
recruited by Bonnie Bland

Greater lowa

Brian Carroll
John Nieland
Doug Rummelhart
recruited by Don Kester

Hoosier

Reed Schneider

Kansas City

John Erker *Wyatt Ross*

*Michigan/So. Ontario*Deni Spencer

Mid-Atlantic

James Banfill Marshall Ellsworth recruited by Leroy Davis

Mid-South

Hugh Hamilton

Minneapolis

Randy Honeck recruited by Bill Pickell Dale Jacobson recruited by Tim Dircks Patrick Stadick

Non-Chapter

David Bennett
Charles Fitzwater
recruited by Craig Jakob
Krish Iyer
Michael Moore
recruited by David Jones

North Iowa

Jack Ruiter

Oregon Trail

Lane Chaney
recruited by John Dale

Seaway

Holly Cotter recruited by Kevin Berger Russell Gibson recruited by Keith Van Hoose

Vancouver

Dan Burneski Michael Paul recruited by Tom Monnens





Lifetime Membership: Easy to Nominate, Benefits for Life

How do members become Lifetime members? The easiest way is through nomination. Chapter leaders may nominate any chapter member to become a Lifetime member if they meet the following criteria:

- · Have been a GEAPS member for more than 15 years
- Was a GEAPS member for at least five consecutive years in the past 10 years
- Are retired

Another way to become a Lifetime member is through service as either an Associates or International president. All past presidents at the International level automatically receive Lifetime member status.

What does a Lifetime member receive?

All the GEAPS member benefits, such as discounted rates on distance education courses, In-Grain, etc., as well as a complimentary three-day registration and a base guest registration at the Exchange.



Lifetime Members Still Contribute

They may be (mostly) retired, but Lifetime members still continue to participate in GEAPS, in addition to leading by example through their years of service. Lifetime member Larry Jackson (above at Exchange 2012) still hosts the popular Idea Exchange session at the GEAPS Exchange.

ABOUT MEMBERS

Ball Chosen Milling Operative of the Year by IAOM

Ken Ball of Star of the West Milling Co. was recently named the 2012 Milling Operative of the Year during the International Association of Operative Millers (IAOM) 116th Annual Conference and Expo in Spokane, Wash., U.S. Ball joined GEAPS in 2003 and is a member of the Michigan/Southern Ontario Chapter.

The 27th annual award, presented by World Grain's sister publication Milling & Baking News, is given to a practicing milling operative who has made the most significant contribution to the progress of his plant, his company and the industry from an operating point of view. A \$1,500 scholarship is established in the winner's name at Kansas State University in Manhattan and will be given to a deserving student in the Department of Grain Science and Industry.

Who's in Charge Around Here?

By Bob Klare, River Consulting, Gulf South Secretary Most GEAPS chapters have recently held and

Robert Klare

unteer leaders are the face of your chapter, and their service plays a large part in its success. Now might be a good time to reflect on your chapter's nomination and election process, and consider if you are doing the things that will help your chapter thrive. When you are identifying candidates for nomina-

reported elections for their officers and board. Vol-

tion to leadership roles, it is important to remember to be inclusive. It's human nature for boards to perpetuate themselves by selecting their replacements from their own membership segment. Fight that temptation, and take some time to consider nominees from a wide variety of members. Leaders that represent a wide range of members, positions, and companies have a big advantage in building and maintaining a strong chapter. Some important considerations for a prospective volunteer officer or board member are:

- · Do they demonstrate a willingness and ability to devote the necessary time to the position?
- Do they put the interests of the organization ahead of their personal interests?



- When they have had the opportunity to act in a leadership role, have they shown that they will be productive, instead of acting as a figurehead?
- Do they work and play well with others? Do they negotiate and compromise?
- Finally, are they really leaders, and will your chapter be stronger after their tenure is

The time spent identifying and nominating individuals that meet these criteria will be well worth it, and your chapter will be stronger for it.

CHAPTER NEWS

Cherokee Strip

The Cherokee Strip Chapter held its April meeting on the 26th at the OSU Fire Protection & Safety Facility in Stillwater, Okla. There were 13 members and guests in attendance to hear Andrew McBride, consultant, State OSHA, speak on OSHA—Industry Location Audits. The chapter also installed a new secretary/treasurer. Attendees received updates on monitor usage, bin rescue training, emergency action plans, and driving defensively during harvest months.

Golden Triangle

On October 20th, 2011, the Golden Triangle Chapter held a golf tournament and meeting. A total of 67 people were in attendance, comprised of members, contractors and vendors that serve the industry in the local area. A chapter meeting was held immediately following the tournament.

The Golden Triangle Chapter held its January meeting on January 19th. Bill Lyster, then GEAPS first vice president, was the guest speaker. Lyster updated the members on GEAPS topics and initiatives. A total of 19 were in attendance.

Great River

The *Great River Chapter* held its March meeting on the 29th at the Mississippi Lock & Dam Tour in Rock Island, III. Four members and guests were in attendance to tour the Rock Island Arsenal Island Lock & Dam and the Iron Pivot Bridge, which is the oldest pivot bridge still functional across the Mississippi with rail, vehicle and foot traffic allowed.

Greater Nebraska

The *Greater Nebraska Chapter* held its April meeting on the 20th at the Nucor Steel Plant in Norfolk, Neb. Fourteen members and guests were in attendance. The group held chapter elections and then toured the Nucor Steel Plant, led by Mark Eichberger, Nucor supervisor.

Gulf South

The *Gulf South Chapter* held its Golf Outing on April 13th at the Ormond Country Club in Destrehan, La.

Over 150 members and guests enjoyed great weather and perfect playing conditions. The annual event is organized and coordinated by ADM Grain.

Inland Empire

The Inland Empire Chapter held its March meeting on the 15th at the Red Lion Inn in Kennewick, Wash. Six members and guests attended to listen to Steve McClintock, president, Tri-Cities Grain, speak on the recent GEAPS Exchange in Minneapolis.

Kansas City

The Kansas City Chapter held its April meeting on the 17th at the Ray-Carroll Grain Growers in Carrollton, Mo. Fifty-two members and guests listened to representatives from Kansas City Power & Light Co. speak on the topic of electrical safety and downed lines. The KC Chapter invited members and the general public to view the dangers of working around live power, using their training vehicle to show what to watch out for when live wires hit the ground. Ray-Carroll Grain supplied the lunch menu, followed by the demonstration, and ending with a tour of their ethanol plant.

The Kansas City Chapter held its Annual Gassich Classic Golf Tournament on May 1st at Shirkey's Golf Course in Richmond, Mo. with 28 members participating. The election of officers was reviewed. The new officers and board will meet in June to plan next year's agenda.

Michigan/Southern Ontario

The Michigan/Southern Ontario Chapter held its March meeting on the 30th at the Potawatomi Inn in Angola, Ind. Twelve members and guests were in attendance. The chapter discussed changes in bylaws, and will have changes ready for the June board meeting.

Mid-America

The *Mid-America Chapter* held its May meeting on the 10th at the Lucky Bucket Brewery in La Vista, Neb. Twelve members and guests were in attendance. A business meeting was followed by a facility tour to further study grain processing.

Mid-Atlantic

The *Mid-Atlantic Chapter* held its May meeting on the 8th at the Heritage Shores Clubhouse in Bridgeville, Del. There were 26 members and guests in attendance to listen to Mike Claussen, Rhino Hyde, speak on *Liners and Their Application*. Greg Rowe was recognized for his years of service to the International Board.

Siouxland

The Siouxland Chapter held its January meeting on the 19th at Pizza Ranch in Sioux Falls, S.D. There were 23 members and guests in attendance to hear five speakers talk about what their company has to offer. Speakers were Bruce Chartier, Toshiba; Jeany Hesse, Integra Plastics; Jaron Vande Hoef, Interstates; Larry Stubbe, Sioux Steel; and Cheryl Lansink, Comco Products.

Snake River

The Snake River Chapter held its February meeting on the 10th at The Davenport Hotel in Spokane, Wash. Five members and guests heard Cole Craven speak on WISHA activity.

Thunder Bay

The *Thunder Bay Chapter* held its October meeting on October 27th, 2011, at Tony & Adam's Restaurant in Thunder Bay, Ontario. Thirty-seven members and guests were in attendance to listen to Tony Pecchia, Thunder Bay Hydro, speak on the topic of "saving on energy" for business. He discussed how local elevators could benefit from participating in the demand response program through an aggregator.

The *Thunder Bay Chapter* held its Chapter Holiday Reception on December 21st, 2011 at Tony & Adam's Restaurant in Thunder Bay, Ontario. There were 35 members and guests in attendance for the annual gathering. The event was generously supported by the following associates and suppliers: G.I.M. Mechanical, The Thunder Bay Port Authority, Nova-Pro, Nu-Tech Metals, Thunder Bay Tug Services, Intertek and Digital Engineering.

The Thunder Bay Chapter held its February meeting on the 23rd at Tony & Adam's Restaurant in Thunder Bay, Ontario. The 21 members and guests in attendance to heard Rob McKeown, Domcor Health & Safety, speak on confined spaces. Rob provided an interesting presentation on the regulations and training requirements for working in confined spaces.

Vancouver

The Vancouver Chapter held its April meeting and Poker Tournament on the 26th at Cheers Restaurant in North Vancouver, B.C., with 22 members and guests in attendance.

www.geaps.com GEAPS In-Grain | June 2012 – 23

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CALENDAR

An extensive and up-to-date calendar can be found on the GEAPS website.

Cornbelt

June 15 Grain Bin Rescue Training Course, Top Flight Grain, Cisco, IL, 8 a.m. - Noon

Michigan/So. Ontario

June 18 Bin Entry/Tech Rescue, Variety Grain Entrapment
Prevention / OSHA / SATRA, Sullivan's Black Forest
Restaurant, Frankenmuth, MI, 8 a.m.

August 21 Meeting Topic, Location and Time TBD

Mid-Atlantic

July 20 Golf Outing, Shawnee Country Club, Milford, DE, Time TBD

August 14 Bill Lyster, GEAPS International President, Suicide Bridge Restaurant, Hurlock, MD, 6 p.m.

chapters

North Iowa

July 20 Golf and Professional Networking, Pleasant Valley Golf Club, Thornton, IA, Noon

Seaway

June 15 Golf Outing, Colonial Golf Club, Harrod, OH, 8 a.m.

Thunder Bay

July 12 Golf Tournament, Fort William Country Club, Thunder Bay, ON, Noon